

127114

Page 1

N900040100

Setup Start *NS1*

Stop *NS2*

100

100

Run Start *NR1*

Stop *NR2*

Date:

DAS
37
9-89

DAS
37
9-89

**DAS
40
9-89**

Quality Control

Work Order ID 127114

December-08-14 10:42:54 AM

127114

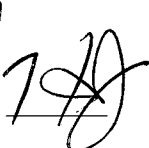
Page 2

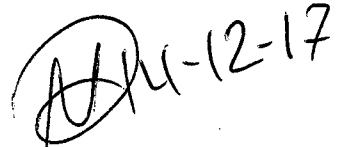
Item ID: D3183-9 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Cap
 Start Date: 09/12/2014 Start Qty: 100.00 ***100*** Cust Item ID:
 Required Date: 12/12/2014 Req'd Qty: 100.00 ***100*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: <u>51021</u>	0.00							
130									
Packaging	Memo	0.00				102	96	DEC 16 2014	
Packaging									

140	QC21- Final Inspection - Work Order Release	0.00
140		
QC	Memo	0.00
Quality Control		

14/12/17 

14-12-17 

Picklist Print

December-08-14 10:42:53 AM

Page 1

Work Order ID: 127114

127114

Parent Item: D3183-9

D3183-9

Parent Item Name: Cap

Start Date: 09/12/2014

Required Date: 12/12/2014

Start Qty: 100.00

Required Qty: 100.00

Comments: IPP A 06.05.03 New issue KJ

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MDEL RINR1.000		Purchased	No			100	f	53.3100	0.0333	4			DAS
									**				37
													9-89
													14.02.09
MDFI RINR1 000													
Delrin Round Bar 1" color: black													

Location

Loc Qty

Loc Code

MAT039

53.31

m128667

1.216

m129774

0.494

m130065

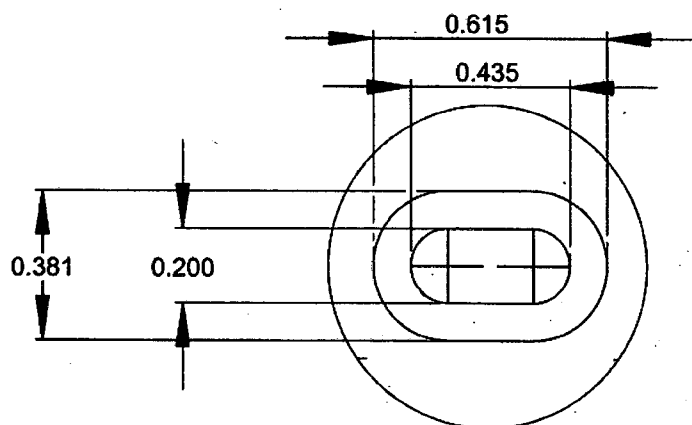
3.6

m130187

48



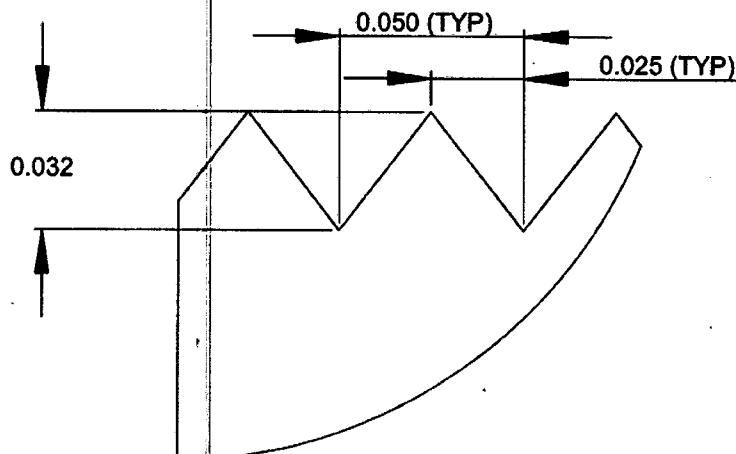
DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3183	REV. C SHEET 4 OF 4
DATE 04.02.17		TITLE BRACKET ASSEMBLY	SCALE 1:1



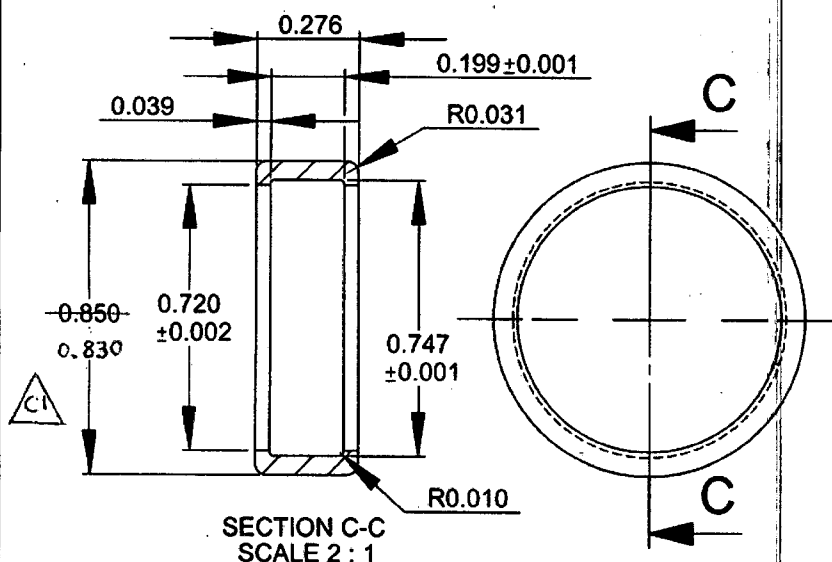
DETAIL A (2 : 1)

RELEASED
04.03.01 *[Signature]*

DEO ATTACHED



DETAIL B (20 : 1)



D3183-9 CAP

- 1) MATERIAL: DELRIN ROD, Ø1.00
(REF DART SPEC. M-DELRIN-R1.00)
- 2) TOLERANCES ARE PER DART QSI 018
UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES

D3183-045 BEARING ASSEMBLY

- 1) ASSEMBLE D3183-5 BEARING AND
D3183-9 CAP

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